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Applicant(s): KNORR et al

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U.S. National Phase

of PCT/DE01/02308

Filed : Herewith

For : HALOGEN LAMP

Art Unit : Examiner :

PRELIMINARY AMENDMENT

Asst. Commissioner for Patents Washington, D.C. 20231

SIR:

IN THE SPECIFICATION:

Page 1: Please insert the following as the first sentence:

--This application is a U.S. National Phase Application under 35 USC 371 of International Application PCT/DE01/02308 (not published in English) filed June 22, 2001.--

Please replace the paragraph on page 1, lines 6-10 with the following:

--Field of the Invention

The invention relates to a halogen lamp for motor vehicle headlights which has an electrical power consumption of between 50 watts and 100 watts and has at least one incandescent filament.

Background of the Invention --

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I hereby certify that this paper is being deposited with the United States Postal Service "Express Mail Post Office to Addressee" service under 37 CFR 1.10 on the date indicated above and is addressed to the Asst. Commissioner for Patents. Washington. D... 20231

Barbara Villani

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In the event that this Paper is late filed, and the necessary petition for extension of time is not filed concurrently herewith, please consider this as a Petition for the requisite extension of time, and to the extent not tendered by check attached hereto, authorization to charge the extension fee, or any other fee required in connection with this Paper to Account No. 06-1378.

Please replace the paragraph on pages 1a, lines 1-5 to page 2, lines 1 and 2, with the following:

--Summary of the invention

It is an object of the invention to provide a halogen lamp for motor vehicle headlights with a power consumption of between 50 and 100 watts which can be operated on a vehicle supply voltage of 24 volts and ensures homogeneous illumination.--

Please replace the paragraph on page 2, lines 3-6 with the following:

--This object is achieved according to the invention by forming the incandescent filament as a single coil, the dimensions and/or geometry of which are matched to an operating voltage of at least 20 volts. The length of the single coil is in the range from 4.0 mm to 6.5 mm.--

Please replace the paragraph on page 3, line 21 with the following:

--Brief Description of the Drawings--.

On page 3a, before line 7, please insert the following:

--Detailed Description of the Drawings--.

IN THE ABSTRACT

Please replace the entire Abstract on page 7 with the following:

--Abstract of the Disclosure

A halogen lamp for motor vehicle headlights which has an electrical power consumption of between 50 watts and 100 watts and has at least one incandescent filament, the at least one incandescent filament (5) being formed as a single coil, the dimensions and/or geometry of which are matched to an operating voltage of at least 20 volts, and the length of the single coil being restricted to a range from 4.0 mm to 6.5 mm.--

REMARKS

In accordance with 37 CFR 1.121(c), marked-up copies of pages 1, 1a, 2, 2a, 3, 3a and 7 of the specification, showing the changes made, are attached.

If the Examiner has any comments, questions, objections or recommendations, the Examiner is invited to telephone the undersigned at the telephone number given below for prompt action.

Respectfully submitted,

THOMAS LANGER Reg. No. 27,264

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TL/bv

Patent-Treuhand-Gesellschaft für elektrische Glühlampen mbH., Munich

Halogen lamp

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Bield of the Invention The invention relates to a halogen lamp for motor vehicle headlights \int according to the preamble of patent claim 1.7 which has an electrical power consumption of between so watts and 100 watts and has at least one incandescent filament. 1. Prior art7

Background of the Invention

There are commercially available halogen lamps for headlights of motor vehicles with a vehicle supply voltage of 12 volts. These halogen lamps have a power consumption of about 50-100 watts and at least one incandescent filament, the incandescent filament being singly wound and designed for an operating voltage of approximately 12 volts.

There are also commercially available halogen lamps for headlights of motor vehicles with a vehicle supply voltage of 24 volts. These halogen lamps have a power consumption of between 50 watts and 100 watts and at least one incandescent filament, the incandescent filament being doubly wound and designed 25 operating voltage of at least 20 volts. To ensure adequate vibration resistance, the singly wound ends of the doubly wound incandescent filament are provided with insertion pins. Instead of an insertion pin, in each end of the singly wound filament there may remain a residual amount of the core wire which was etched out by means of acid only from the light-emitting, doubly wound region of the incandescent filament, but not out of its singly wound ends. The secondary coil of this doubly wound incandescent filament has only very few turns. The illumination which can be achieved with it has an inhomogeneous effect.

--This application is a U.S. National Phase Application under 35 USC 371 of International Application PCT/DE01/02308 (not published in English) filed June 22, 2001.--

- la - \int II \int Summary of the invention

It is the object of the invention to provide a halogen lamp for motor vehicle headlights with a power consumption of between 50 watts and 100 watts

which can be operated on a vehicle supply voltage of 24 volts and ensures homogeneous illumination.

This object is achieved according to the invention by [the features of patent claim 1.]

5 [Particularly advantageous embodiments of the invention are described in the subclaims.] forming the incandescent (*)

In the case of the halogen lamp according to the invention, the at least one incandescent filament formed as a single coil, the dimensions and/or geometry of which are matched to an operating voltage of at least 20 volts, the length of the single coil having a value in the range from 4.0 mm to 6.5 mm. being fitted with the single coil according to invention and by interacting with the reflector of the 15 vehicle headlight, it is possible with halogen lamp according to the invention to achieve a homogeneous illumination than with aforementioned, previously customary halogen restriction of the length of the single coil according to the invention to a range from 4.0 mm to 6.5 mm ensures by the interaction with the reflector of the motor vehicle headlight a directed light emission and a well-defined cone of light. The single coil of the halogen lamp according to the invention has three 25 to four times the number of turns and a significantly smaller distance between the individual turns than the secondary coil of the doubly wound incandescent filament of the previously customary halogen lamps for headlights of motor vehicles with a rated vehicle 30 supply voltage of 24 volts. The single coil of the lamp according to the invention advantageously provided with a least 20 turns, which are evenly distributed over the length of the single coil to achieve illumination which is as homogeneous as 35 possible.

As a difference from the 12 V halogen lamps described above as prior art, the halogen lamp according to the invention has, on account of the higher operating voltage, as the incandescent filament

(8) filament as a single coil, the dimensions and/or geometry of which are matched to an operating voltage of at least 20 volts. The length of the single coil is in the range from 4.0 mm to 6.5 mm.

- 2a -

a single coil which is produced from a wire which is thinner and approximately twice as long as the single coil of the 12 [lacuna] halogen lamp. To ensure a great vibration resistance in spite of the thinner wire, the ends of the incandescent filament of the halogen

lamp according to the invention are advantageously provided with supporting means. Preferably suited as supporting means are supporting filaments or tubes produced from molybdenum foil or molybdenum strip which enclose the unwound ends of the single coil.

The single coil of the halogen lamp according to the invention advantageously has at least 20 turns and an outside diameter of between 1.4 mm and 2.0 mm, so that the halogen lamp according to the invention has, in spite of the comparatively long wire which is for incandescent producing the filament, spatially compact single coil as the incandescent The diameter of the wire used for producing the incandescent filament advantageously lies between 0.11 mm and 0.14 mm, on the one hand to adapt the filament resistance to the desired power consumption of the halogen lamp according to the invention and on the other hand to make it possible for a spatially compact single coil to be used as the incandescent filament.

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[III. Description of the preferred exemplary embodiments]
Brief Description of the Drawings

The invention is explained in more detail below on the basis of two preferred exemplary embodiments. In the drawing:

- figure 1 shows a schematic side view of a halogen lamp according to the invention for a motor vehicle headlight with a singly wound, axially arranged incandescent filament
- figure 2 shows a plan view of an axial filament according to the first exemplary embodiment of the invention in a schematic representation
- figure 3 shows a plan view of a transversal filament according to the second exemplary embodiment of the invention in a schematic

- 3a -

representation

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figure 4 shows a plan view of a single coil according to a third exemplary embodiment of the invention in a schematic representation.

Detailed Description of the Drawings
The halogen lamp according to the first exemplary embodiment has an essentially cylindrical lamp vessel 1 with a gastight-sealed pinch

- 7 -Abstract of the Disclosure

[Halogen lamp]

The invention relates to a halogen lamp for motor vehicle headlights which has an electrical power consumption of between 50 watts and 100 watts and has at least one incandescent filament, the at least one incandescent filament (5) being formed according to the invention as a single coil, the dimensions and/or geometry of which are matched to an operating voltage of at least 20 volts, the length of the single coil being restricted to a range from 4.0 mm to 6.5 mm.

[Figure 1]